

Circular Chaser Diehead Seminar

Diehead Maintenance

Check List

Chaser Springs: Visually inspect that they function without chip interference or being bent.

Pins in Block: Examine that they are not broken or bent.

Cams on Diehead Cup: Check for excessive wear on edge of cams.

Guide Pins: Pin in adjusting plate should not move, if so replace.

Adjusting Plate: If guide pin had to be replaced, check plate if not warped.

Floating Bushing: This bushing is in the body, which the guide pin runs through, make sure there is enough bushing showing through the body hole.

Plunger: Remove and inspect control point at tip edge.

Spring Plunger: If plunger is being replaced make sure spring still has compression.

