

# Circular Chaser Diehead Seminar

## Seminar Outline

### Diehead Maintenance & Chaser Grinding

This seminar is directed towards machine operators, Maintenance, Set-up people, Tool Grinders and Process Engineers.

- Diehead preventive maintenance; covers which parts wear in an opening diehead and how it effect the quality of your piece parts.
- Set-up and Adjustments; covers the correct way to preset tooling, mounting chasers into the diehead and setting correct pitch diameters.
- Grinding and resharpening procedures; how to achieve correct and repeatable grinds for straight and taper threads. Procedures on how to qualify your micrometer.

The seminar takes about one hour and an overhead and sketch board helps with the presentation.

Presented by: Robert S. Perkins

Open the door to communication & continuously training

