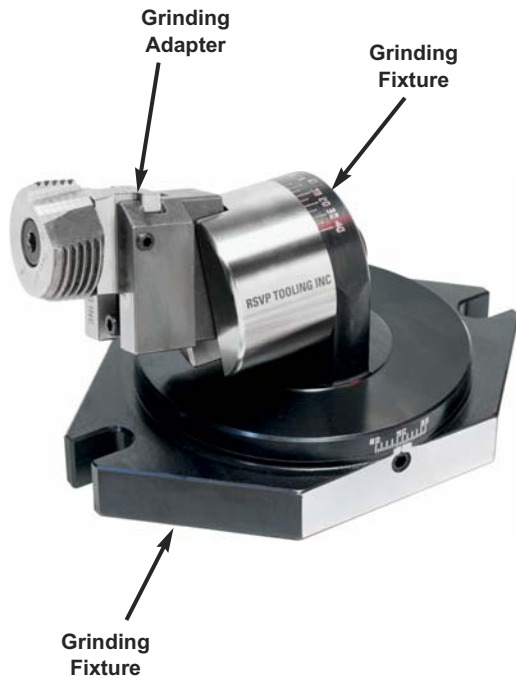


CIRCULAR CHASER Accessories



Grinding Equipment Accessories

The grinding fixture holds the grinding adapter complete with chaser and block assembly for grinding. The Base is provided with bolt slots and removable tenons for fixture direct to the grinding machine table or to a magnetic chuck. The body swivels to give the required face angle and the adapter holder rotates to give the required hook angle. One size of grinding fixture is common to all.

EDP Number
FI

Grinding Adapter

The adapter is used in conjunction with the grinding fixture and holds the chaser at a 12 degree angle for grinding the chip clearance angle.

EDP Number

- A1 1/4" and 5/16" in dieheads
- A2 3/8" dieheads
- A3 9/16" (4 chaser diehead) and 1" (5 chaser diehead)
- A4 13/16", 1", 1-1/16" (4 chaser diehead) and 1-5/8" (5 chaser diehead)
- A5 1-5/8" and 2" (4 chaser diehead) and 2-3/8" DRF (5 chaser diehead)



Micrometer Setting Gauge

This gauge is designed so that the chaser block (with the chaser mounted on it) can be checked both before and after grinding. The same gauge is used for checking both right hand and left hand chasers as well as hollow milling cutters within the size range of the gauge.

EDP Number

- M1 1/4" and 5/16" dieheads
- M2 3/8" dieheads
- M3 9/16" (4 chaser diehead) and 1" (5 chaser diehead)
- M4 13/16", 1", 1-1/16" (4 chaser diehead) and 1-5/8" (5 chaser diehead)
- M5 1-5/8" and 2" (4 chaser diehead) and 2-3/8" DRF (5 chaser diehead)



Pull Back Wrenches (Brass)

EDP Number

- PI 1/4" and 5/16" dieheads
- P2 3/8" dieheads
- P3 9/16" (4 chaser diehead) and 1" (5 chaser head)
- P4 13/16", 1", 1-1/16" (4 chaser diehead) and 1-5/8" in (5 chaser diehead)
- P5 1-5/8" and 2" (4 chaser diehead) and 2-3/8" (5 chaser diehead)