

# Cut knurling tools

Ideal for first-class visual profiles with exceptional demands on surface quality



## Series 931



Knurling profile on DIN 82 workpiece:  
Feed knurling



Selection of knurling wheels:



Product features:

- Scaling and positioning aids (from shank size 20 mm)
- Adjusting spindle for fine adjustment of the knurl profile (from shank size 20 mm)
- Set screws in shank for clearance angle correction
- Coated carbide bearing bushes for improved antifrictional property

### TOOL VERSIONS:

Order no.	Tool holder Designation	Working area Ø [mm]	Dimensions [mm]						Knurling wheels (Ø x b x b) [mm]
			a	b	c	d	f	x	
31000870	931-12R150408-A1	3-50	12	12	99,5	28	19,5	19,5	15 x 4 x 8
31000874	931-16R150408	3-50	16	16	99,5	28	19,5	24	15 x 4 x 8
31000871	931-20R250608-A1	10-300	20	25	129	30	49	32	25 x 6 x 8

